

APAC GmbH and Füllner & Partner GmbH







### The Company Grounds Stahnsdorf

Ruhlsdorferstraße 95/81



- two independent companies in symbiotic interaction under one management
- two companies in one location provides superior vertical integration and a unique product portfolio







### The Company Grounds Stahnsdorf

Ruhlsdorferstraße 95/81



Commercial estate
Aluminium foundry
Shipping area & assembly
Mechanical manufacture

Administration







#### APAC GmbH

- Emerging from the first light-alloy foundry of Germany (APAG 1923) - the APAC Aluminiumgießerei GmbH was founded in 1996 in Potsdam by Mr. Detlef Schmidt and Mr. Stephan Füllner.
- The manufacture is a highly qualified foundry for aluminum sand castings, aluminium coquille castings and from renowned system supplier for the European industry.
- APAC Lights is a household name for high-quality historic "Schinkel"-lamps and special high performance LED lighting systems in Germany
- The company has 25 employees in the areas of casting production, dry-cleaning, development and management







### APAC - aluminium coquille casting

in gravity casting - coquille casting- hydraulic diecasting



- Main consumers of technical casting are the rail and automotive, household appliances division
- Processing of all common alloys with a capacity of 12 up to 15 t / month
- certified material analysis by spectrometer , X-ray examinations , ISO and AD 2000 /  $VdT\ddot{U}V$
- Maximum unit weight: 15 kg maximum Clamping surface: 800 x 800 mm
- Maximum tool weight: 1000 kg

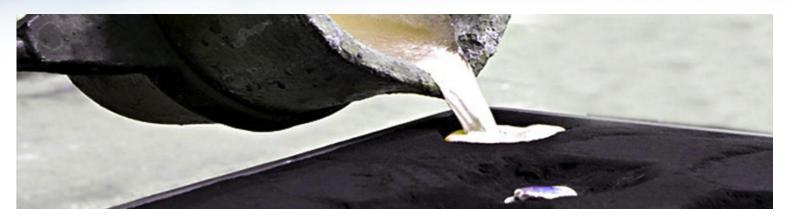






## APAC - aluminum sand casting

in manual form - casting with natural ellen and syntetic sands



- The main customers of the cast are the engineering, vehicle construction, the lighting industry as well as restoration and landscaping firms in the case of ornamental casting
- Processing of all common alloys with a capacity from 10 to 12 t / month
- certified material analysis by spectrometer X-ray examinations, ISO and AD 2000 / VdTÜV
- Maximum part weight 65 kg maximum box size / length: 4000 mm
- Box size molding machine: 350 x 650 mm maximum load of the crane: 240



## **APAC Lights**

Historical "Schinkel" lamps and special LED lighting systems



- Historical luminaires in three sizes according to "Karl Friedrich Schinkel" (1841)
- City-lights , Park- and Garden-lighting range with 36 models
- High Performance LED industrial luminaires for work places for workshops or high-bay warehouse in 6 variants, RGB W technology and different control options
- Lighting fixtures with high recognition value, variable color mixing and classic design, paired with convincing intensity and flexible labor input
- Free Custom LED lighting concepts for special applications







#### Füllner & Partner GmbH

- The company was founded as Füllner & Partners Mechanical Production and Engineering GmbH in 1992 by Mr Stephan Füllner and Detlef Schmidt.
- The company stands for industrial services, comprehensive planning, software and hardware development and 3D design, CNC machining mechanical, mechatronic component manufacturing and complete equipment construction.
- Füllner & Partner has 20 employs, divided into the manufacturing, construction, management, research and development.







# F&P - product devellopment

Prototyping, 3D design in SolidWorks and 3D printing parts



- Product planning and engineering services, material planning, production planning, technical drawing and prototyping
- Research and development, support and realization of innovative research projects in collaboration with research institutions and universities







## F&P - make-to-order production

Production on behalf of a distribution company, Just in Time with surface finish



- Complete device manufacture with high vertical design, manufacture, component assembly and packaging
- Mechatronic assemblies manufacturing, component connection, electronics and mechanics
- CNC turned parts Cycle-controlled lathes for precision parts manufacturing from  $\emptyset 3$  up to 250mm and 500mm length
- CNC milled parts 5-axis machining centers with pallet changer in the maximum space of 560x 560x 630mm
- Assembling and joining Volumetric dosing systems for fluids, adhesives and foams profile in space 500x 500x 240mm







#### Credentials

- Automotive handling technology
   Daimler Chrysler AG, Ficosa International GmbH, Siemens AG,
   Fledbinder Spezialfahrzeuge GmbH, Octacom Antriebstechnik
   GmbH
- fully equipment production fine mechanics
   Comde-Derenda GmbH, Miele AG, Sensata, Hielscher Ultrasonics
   GmbH ODOs GmbH
- Industrial lights
   Gubbemed International GmbH, Semperlux Selux GmbH, Hellux
   Elektra und Leipziger Leuchten













